

UNITED STATES ENVIRONMENTAL PROTECTION AGENCY

REGION 10, 1200 6th Avenue, Suite 900, Seattle, Washington, 98101

EXPEDITED SPCC SETTLEMENT AGREEMENT

DOCKET NO. CWA-10-2018-0277

On: August 2, 2017
At: North Pacific Seafoods Red Salmon Cannery
Owned or operated: North Pacific Seafoods (Respondent)

An authorized representative of the United States Environmental Protection Agency (EPA) conducted a Spill Prevention, Control, and Countermeasures (SPCC) inspection on the above referenced date. Later, an EPA authorized representative used the inspection report to determine compliance with the Oil Pollution Prevention regulations promulgated at 40 CFR Part 112 under Section 311(j) of the Clean Water Act (33 U.S.C. § 1321(j)) (the Act), and found that Respondent had violated regulations implementing Section 311(j) of the Act by failing to comply with the regulations as noted on the attached SPCC INSPECTION FINDINGS, ALLEGED VIOLATIONS AND PROPOSED PENALTY FORM (Form), which is hereby incorporated by reference.

The parties are authorized to enter into this Expedited Settlement under the authority vested in the Administrator of EPA by Section 311(b) (6) (B) (i) of the Act, 33 U.S.C. § 1321(b) (6) (B) (i), as amended by the Oil Pollution Act of 1990, and by 40 CFR § 22.13(b). The parties enter into this Expedited Settlement in order to settle the civil violations described in the Form for a penalty of \$3,125.

This settlement is subject to the following terms and conditions:

EPA finds the Respondent is subject to the SPCC regulations, which are published at 40 CFR Part 112, and has violated the regulations as further described in the Form. The Respondent admits he/she is subject to 40 CFR Part 112 and that EPA has jurisdiction over the Respondent and the Respondent's conduct as described in the Form. Respondent does not contest the Inspection Findings, and waives any objections it may have to EPA's jurisdiction. The Respondent consents to the assessment of the penalty stated above. Respondent certifies, subject to civil and criminal penalties for making a false submission to the United States Government, that the violations have been corrected and Respondent has sent a certified check in the amount of \$3,125, payable to the "Oil Spill Liability Trust Fund" to: "U.S. Environmental Protection Agency, Fines and Penalties, Cincinnati Finance Center, P.O. Box 979077, St. Louis, MO 63197-9000". Respondent has noted on the penalty payment check "EPA" and the docket number of this case, "CWA-10-2018-0277."

Upon signing and returning this Expedited Settlement to EPA, Respondent waives the opportunity for a hearing or appeal pursuant to Section 311 of the Act, and consents to EPA's approval of the Expedited Settlement without further notice.

If the Respondent does not sign and return this Expedited Settlement as presented within 30 days of the date of its receipt, the proposed Expedited Settlement is withdrawn without prejudice to EPA's ability to file any other enforcement action for the violations identified in the Form.

After this Expedited Settlement becomes effective, EPA will take no further action against the Respondent for the violations of the SPCC regulations described in the Form. However, EPA does not waive any rights to take any enforcement action for any other past, present, or future violations by the Respondent of the SPCC regulations or of any other federal statute or regulations. By its first signature, EPA ratifies the Inspection Findings and Alleged Violations set forth in the Form.

This Expedited Settlement is binding on the parties signing below, and is effective upon EPA's filing of the document with the Regional Hearing Clerk.

APPROVED BY EPA: Date: 5/3/20/8

Edward J. Kowalski, Director
Office of Compliance and Enforcement

APPROVED BY RESPONDENT:

Name (print): DAVID HAMBLETON

Title (print): PRESIDENT & COD

Dir Date

Signature

Estimated cost for correcting the violation(s) is \$23.850

IT IS SO ORDERED:

Richard Mednick Regional Judicial Officer

EPA Region 10

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HEARINGS CLERK

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SPCC RULE REFERENCE	PLAN	FIELD	IF INSPECTION DEFICIENCY DESCRIPTION (August 2/2017) 55 1 1 1 - 1
112.5(a) Plan Amendments	×	NA	Has there been a change at the facility that materially affects the potential for a discharge described in §112.1 (b)? If YES, was the Plan amended within six months of the change? "Two tanks were removed and one added in 2016. Facility also added two new waste oil tanks."
112.7(a)(3)(ii) & (iv) Discharge Prevention Measures & Counter- measures		x	Plan addresses each of the following: Discharge prevention measures, including procedures for routine handling of products (loading, unloading, and facility transfers, etc.); and Countermeasures for discharge discovery, response, and cleanup (both facility's and contractor's resources).
112.7(f) Training		x	 Personnel, training, and oil discharge prevention procedures: Training of oil-handling personnel in operation and maintenance of equipment to prevent discharges; discharge procedure protocols; applicable pollution control laws, rules, and regulations; general facility operations; and contents of SPCC Plan. Person designated as accountable for discharge prevention at the facility and reports to facility management. Discharge prevention briefings conducted at least once a year for oil handling personnel to assure adequate understanding of the Plan. Briefings highlight and describe known discharges as described in 112.1(b) or failures, malfunctioning components, and any recently developed.
112.8(c)(2) Secondary Containment Sufficiency	x	x	Except for mobile refuelers and other non-transportation-related tank trucks, construct all bulk storage tank installations with secondary containment to hold capacity of largest container and sufficient freeboard for precipitation. Diked areas sufficiently impervious to contain discharged oil OR alternatively, any discharge to a drainage trench system will be safely confined in a facility catchment basin or holding pond. "Secondary containment had cracks."
112.8(c)(6) Tank integrity Testing	×	x	 Test or inspect each aboveground container for integrity on a regular schedule and whenever you make material repairs. Techniques include, but are not limited to: visual Inspection, hydrostatic testing, radiographic testing, ultrasonic testing, acoustic emissions testing, or other system of non-destructive testing. Appropriate qualifications for personnel performing tests and inspections are identified in the Plan and have been assessed in accordance with industry standards. The frequency and type of testing and inspections are documented, are in accordance with industry standards and take into account the container size, configuration and design. Comparison records of aboveground container integrity testing are maintained. Container supports and foundations regularly inspected.

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EPA/FACILITY SPCC INSPECTION REVIEW North Pacific Seafoods – Red Salmon Cannery Naknek, Alaska 99633

Skeekuu Raastavea	PLAN	FIE D	INSPECTION DEFICIENCY DESCRIPTION (August 2, 2017)
	· ·	htm://htm	 Outside of containers frequently inspected for signs of deterioration, discharges, or accumulation of oil inside diked areas. Records of all inspections and tests maintained.
112.8(c)(8) Liquid Level Sensing	•	x	 Each container is equipped with at least one of the following for liquid level sensing: High liquid level alarms with an audible or visual signal at a constantly attended operation or surveillance station, or audible air vent in smaller facilities; Direct audible or code signal communication between container gauger and pumping station; Fast response system for determining liquid level (such as digital computers, telepulse, or direct vision gauges) and a person present to monitor gauges and overall filling of bulk containers; High liquid level pump cutoff devices set to stop flow at a predetermined container content level; or Regularly test liquid level sensing devices to ensure proper operation.
112.8(d)(3) Pipe Supports	х	x	Pipe supports are properly designed to minimize abrasion and corrosion and allow for expansion and contraction.

Spill Prevention Control and Countermeasure Inspection Findings, Alleged Violations, and Proposed Penalty Form

These Findings, Alleged Violations and Penalties are issued by EPA Region 10 under the authority vested in the Administrator of EPA by Section 311(b)(6)(B)(I) of the Clean Water Act, as amended by the Oil Pollution Act of 1990.

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Form Date:
Form Date: 6, 2018
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2, 2017
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J. Kowalski
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torage Facilities)), (e); §112.5(a), (b), (c); §112.7 (a), (b), (c), (d) ds \$1,500 enter only the maximum allowable of \$1,500.)
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	Plan does not follow sequence of the rule and/or cross-reference not provided - 112.7	\$150
	Plan does not discuss additional procedures/methods/equipment not yet fully operational-	\$75
	Plan does not discuss conformance with SPCC requirement- 112.7(a)(1)	\$75
	Plan does not discuss alternative environmental protection to SPCC requirements - 112.7(a)(2)	\$200
]	Plan has inadequate or no facility diagram,- 112.7(a)(3)	\$75
7	Inadequate or no listing of type of oil and storage capacity of containers- 1/2.7(a)(3)(i)	\$50
<u> </u>	Inadequate or no discharge prevention measures- 112.7(a)(3)(ii)	\$50
7	Inadequate or no description of drainage controls- 112.7(a)(3)(iii)	\$50
	Inadequate or no description of countermeasures for discharge discovery, response and cleanup- 112.7(a)(3)(iv)	\$50
	Methods of disposal of recovered materials not in accordance with legal requirements- 112.7(a)(3)(v)	\$50
	No contact list & phone numbers for response & reporting discharges- 112.7(a)(3)(vi)	\$50
	Plan has inadequate or no information and procedures for reporting a discharge - 1/2.7(a)(4)	\$100
	Plan has inadequate or no description and procedures to use when a discharge may occur - 112.7(a)(5)	\$150
	Inadequate or no prediction of equipment failure which could result in discharges- 112.7(b)	\$150
	Plan does not discuss and facility does not implement appropriate containment/diversionary structures/equipment- 112.7(c)	\$400
	Inadequate containment or drainage for Loading Area - 112.7(c)	\$400
	Plan has no or inadequate discussion of any applicable more stringent State rules, regulations, and guidelines -112.7(j)	\$75
	Plan does not include a signed copy of the Certification of the Applicability of the Substantial Harm Criteria per 40 CFR Part 112.20(e)	\$150
	-If claiming impracticability of appropriate containment/diversionary structures:	
	Impracticability has not been clearly denoted and demonstrated in plan - 112.7(d)	\$100
	No periodic integrity and leak testing- 112.7(d)	\$150
5	No contingency plan - 112.7(d)(l)	\$150
]	No written commitment of manpower, equipment, and materials - 112.7(d)(2)	\$150
	Plan has no or inadequate discussion of general requirements not already specified - 1/2.7	\$75
	QUALIFIED FACILITY REQUIREMENTS: §112.6	
7	Qualified Facility: No Self certification - 112.6(a)	\$450

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	Qualified Facility: Self certification lacks required elements- 112.6(a) or (b)	\$100
	Qualified Facility: Technical amendments not certified - 112.6(a) or (b)	\$150
	Qualified Facility: Qualified Facility Plan includes alternative measures not certified by licensed Professional Engineer 112.6(b)	\$150
	Facility: Environmental Equivalence or Impracticability not certified by licensed Professional Engineer-112.6(b)(4)	\$350
	WRITTEN PROCEDURES AND INSPECTION RECORDS: §112.7(e)	
	Plan does not include inspections and test procedures in accordance with 40 CFR Part 112-112.7(e)	\$75
	Inspections and tests required are not in accordance with written procedures developed for the facility 112.7(e)	\$75
	No Inspection records were available for review- 112.7(e) - Written procedures and/or a record of inspections and/or customary business records:	\$200
	Are not signed by appropriate supervisor or inspector- 112.7(e)	\$75
	Are not maintained for three years- 112.7(e)	\$75
	PERSONNEL TRAINING AND DISCHARGE PREVENTION PROCEDURES: §112.7(f)	
\boxtimes	No training on the operation and maintenance of equipment to prevent discharges and for facility operations - 112.7(f)(1)	\$75
\boxtimes	No training on discharge procedure protocols- 112.7(f)(1)	\$75
\boxtimes	No training on the applicable pollution control laws, rules, and regulations and/or SPCC plan- 112.7(f)(1)	\$75
\boxtimes	No designated person accountable for spill prevention - 112.7(f)(2)	\$75
\boxtimes	Spill prevention briefings are not scheduled and conducted at least once a year- 112.7(f)(3)	\$75
	Plan has inadequate or no discussion of personnel training and spill prevention procedures - $112.7(a)(l)$	\$75
	SECURITY (excluding Production Facilities): §112.7(g)	
	Plan does not describe how the facility secures and controls access to the oil handling, processing and storage areas- 112.7(g)	\$150
	Master flow and drain valves not secured- 112.7(g)	\$300
	Starter controls on oil pumps not secured to prevent unauthorized access - 112.7(g)	\$75
	Out-of-service and loading/unloading connections of oil pipelines not adequately secured-	\$75
	Plan does not address the appropriateness of security lighting to both prevent acts of vandalism and assist in the discovery of oil discharges- 112.7(g)	\$150
	FACILITY TANK CAR AND TANK TRUCK LOADING/UNLOADING RACK: §112.7(h)	
	Inadequate secondary containment, and/ or rack drainage does not flow to catchment basin, treatment system, or quick drainage system- 112.7(h)(1)	\$750
	Containment system does not hold at least the maximum capacity of the largest single	

	There are no interlocked warning lights, or physical barrier system, or warning signs, or vehicle brake interlock system to prevent vehicular departure before complete disconnect from transfer lines- 112.7(h)(2)	\$300
	There is no inspection of lowermost drains and all outlets prior to filling and departure of any tank car or tank truck- 112.7(h)(3)	\$150
	Plan has inadequate or no discussion of facility tank car and tank truck loading/unloading rack-112.7(a)(1)	\$75
	QUALIFIED OIL OPERATIONAL EQUIPMENT: §112.7(k)	
	Failure to establish and document procedures for inspections or a monitoring program to detect equipment failure and/or a discharge - 1/2.7(k)(2)(i)	\$150
	Failure to provide an oil spill contingency plan- 112.7(k)(2)(ii)(A)	\$150
	No written commitment of manpower, equipment, and materials - 112.7(k)(2)(ii)(B)	\$150
	FACILITY DRAINAGE: §112.8(b) & (c) and/or §112.12(b) & (c)	
	Two "iift" pumps are not provided for more than one treatment unit- 112.8(b)(5)	\$50
	Secondary Containment circumvented due to containment bypass valves left open and/or pumps and ejectors not manually activated to prevent a discharge - 112.8(b)(1)&(2) and 112.8(c)(3)(i)	\$600
	Dike water is not inspected prior to discharge and/or valves not open & resealed under responsible supervision - 112.8(c)(3)(ii)&(iii)	\$450
	Adequate records (or NPDES permit records) of drainage from diked areas not maintained- 112.8(2)(3)(iv)	\$75
	Drainage from undiked areas do not flow into catchment basins ponds, or lagoons, or no diversion systems to retain or return a discharge to the facility - 112.8(b)(3)&(4)	\$450
	Plan has inadequate or no discussion of facility drainage - 112.7(a)(1)	\$75
	BULK STORAGE CONTAINERS: § 112.7(i), §112.8(c) and/or §112.12(c)	
	Failure to conduct evaluation of field-constructed aboveground containers for risk of discharge or failure due to brittle fracture or other catastrophe - 112.7(i)	\$300
	Material and construction of containers not compatible with the oil stored and the conditions of storage such as pressure and temperature- 112.8(c)(1)	\$450
\boxtimes	Secondary containment capacity is inadequate - 112.8(c)(2)	\$750
\boxtimes	Secondary containment systems are not sufficiently impervious to contain oil- 112.8(c)(2)	\$375
	Completely buried metallic tanks are not protected from corrosion or are not subjected to regular pressure testing - 112.8(c)(4)	\$150
	Buried sections of partially buried metallic tanks are not protected from corrosion- 112.8(c)(5)	\$150
X	Above ground containers are not subject to periodic integrity testing techniques such as visual inspections, hydrostatic testing, or other nondestructive testing methods- $112.8(c)(6)$	\$450
\boxtimes	Above ground tanks are not subject to visual inspections- 112.8(c)(6)	\$450
\boxtimes	Records of inspections (or customary business records) do not include inspections of container supports/foundation, signs of container deterioration, discharges and/or accumulations of oil inside diked areas - 112.8(c)(6)	\$75
	Steam return /exhaust of internal heating coils that discharge into an open water course are not monitored, passed through a settling tank, skimmer, or other separation system- 112.8(c)(7)	\$150

X	Container installations are not engineered or updated in accordance with good engineering practice because none of the following are present - 112.8(c)(8)	\$450
	high liquid level alarm with audible or visual signal, or audible air vent - 112.8(c)(8)(i)	
	high liquid level pump cutoff devices set to stop flow at a predetermined level- 112.8(c)(8)(ii)	
	direct audible or code signal communication between container gauger and pumping station-	
	112.8(c)(8)(iii) fast response system for determining liquid level of each bulk storage container, or direct	
	vision gauges with a person present to monitor gauges and the overall filling of bulk storage	
	containers- 112.8(c)(8)(iv)	
	No testing of liquid level sensing devices to ensure proper operation - $1/2.8(c)(8)(v)$	\$75
	Effluent treatment facilities not observed frequently to detect possible system upsets that could	\$150
	cause a discharge as described in §112.1(b) - 112.8(c)(9)	3130
7	Causes of leaks resulting in accumulations of oil in diked areas are not promptly corrected-	\$450
	112.8(c)(10)	
	Mobile or portable storage containers are not positioned or located to prevent discharged oil	\$150
	from reaching navigable water, or have inadequate secondary containment- 112.8(c)(11)	
	Secondary containment inadequate for mobile or portable storage tanks- 112.8(c)(11)	\$500
7	Plan has inadequate or no discussion of bulk storage tanks - /12.7(a)(l)	\$75
FA	CILITY TRANSFER OPERATIONS, PUMPING, AND FACILITY PROCESS: §112.8(c)	
	Buried piping is not corrosion protected with protective wrapping, coating, or cathodic protection - 112.8(d)(l)	\$150
	Corrective action is not taken on exposed sections of buried piping when deterioration is found $-112.8(d)(1)$	\$450
	Not-in-service or standby piping is not capped or blank-flanged and marked as to origin- 112.8(d)(2)	\$75
X	Pipe supports are not properly designed to minimize abrasion and corrosion, and allow for expansion and contraction - $112.8(d)(3)$	\$75
	Above ground valves, piping and appurtenances are not inspected regularly- 112.8(d)(4)	\$300
	Periodic integrity and leak testing of buried piping is not conducted at time of installation, modification, construction, relocation, or replacement- 112.8(d)(4)	\$150
	Vehicle traffic is not warned of aboveground piping or other oil transfer operations- 112.8(d)(5)	\$150
7	Plan has inadequate or no discussion of facility transfer operations, pumping, and facility	\$75
	process- 112.7(a)(l)	

Certificate of Service

The undersigned certifies that the original signed by the Regional Judicial Officer of the attached EXPEDITED SPCC SETTLEMENT AGREEMENT, In the Matter of: North Pacific Seafoods Red Salmon Cannery, Docket No.: CWA-10-2018-0277, was filed with the Regional Hearing Clerk, and that true and correct copies of the original were served on the addressees in the following manner on the date specified below:

The undersigned certifies that a true and correct copy of the document was delivered to:

Kate Spaulding, Compliance Officer U.S. Environmental Protection Agency 1200 Sixth Avenue, OCE-101 Suite 900 Seattle, Washington 98101

Further, the undersigned certifies that a true and correct copy of the aforementioned document was placed in the United States mail certified/return receipt to:

Mr. David Hambleton President and COO North Pacific Seafoods 4 Nickerson Street, Suite 400 Seattle, WA 98109

DATED this 17 day of September, 2018

Teresa Young Regional Hearing Clerk

EPA Region 10